

35, rue des Bas-Trévois CS 90104 - 10003 Troyes Cedex - France Tél : +33 (0)3 25 76 29 50 - Fax : +33 (0)3 25 80 31 62 web : www.sedis.com - e-mail : https://sedis.com/contact

SngN







# In difficult operating conditions, you can rely on Sedis chains, which are always at the cutting edge of technology

# Examples of applications

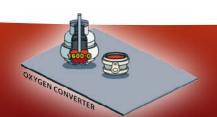




ALAST FURNACE







# THE DELTA® RANGE

For extreme operating conditions



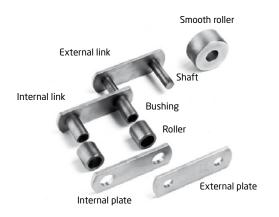


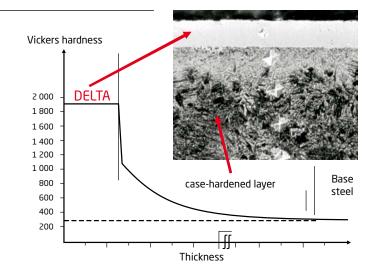
### It is especially suitable for

- > Abrasive environments
- > High speeds
- > Hazardous or non-existent lubrication

# What is the Delta treatment ?

A thermochemical treatment invented and implemented by **Sedis**, which is obtained after carburising, provides the chain's links with remarkable ability to withstand **abrasion** and **oxidation**. This ability is guaranteed by a surface hardness **(1900 Vickers)** that is almast 3 times higher than that obtained by using traditional carburisation (700 Vickers).

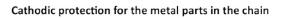




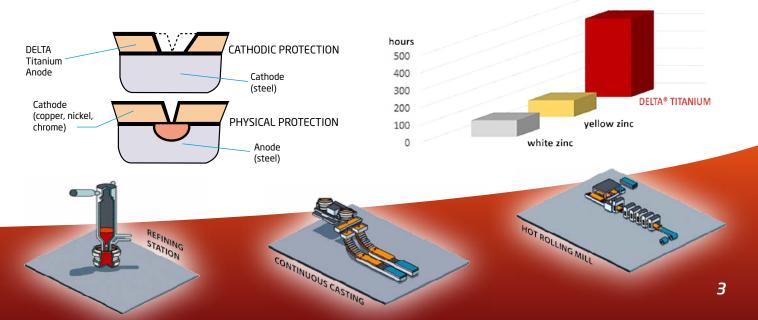
### Where is the Delta® treatment used in the Sedis range ?

- > Transmission chains
- > Standard handling chains
- > Special handling chains

# **DELTA® TITANIUM 2 TREATMENT**

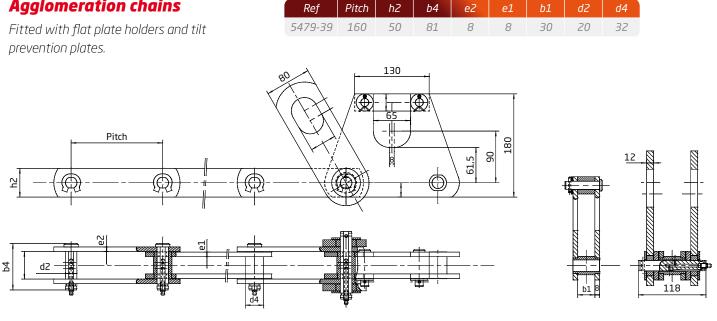


> Corrosion resistance (Zinc & Aluminium coating)



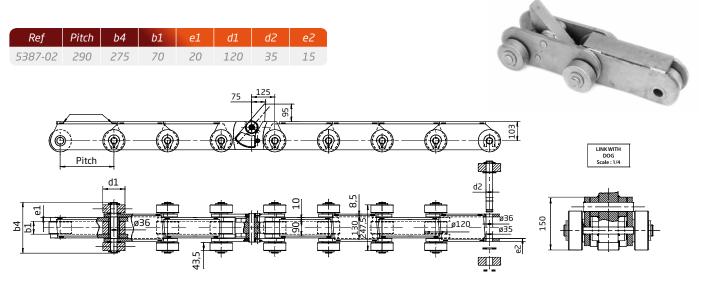


# **Agglomeration chains**



# **Billet transport chains**

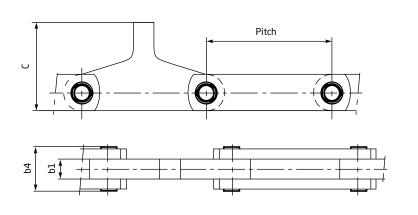
Equipped with extended shafts with support rollers for bearing heavy loads, with off-centre plates with retractable pusher dogs and platforms.



# **Shifting chains**

With fixed pusher blocks.

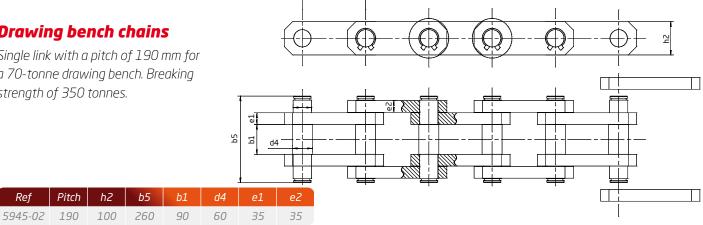
Ref	Pitch	С	b4	b1
5280-01	240	170	86,4	41



# **Drawing bench chains**

Ref

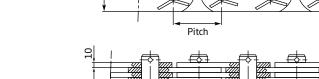
Single link with a pitch of 190 mm for a 70-tonne drawing bench. Breaking strength of 350 tonnes.



Pitch

Double link with rollers makes it possible to eliminate stresses on the shaft due to riding on the shoulder and ensures the shaft has better fatigue strength.

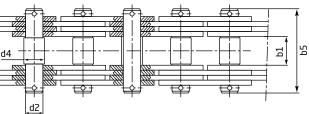
Pitch	h2	d4	d2	b1	b5
100	80	42	36	60	173



Pitch

t er t

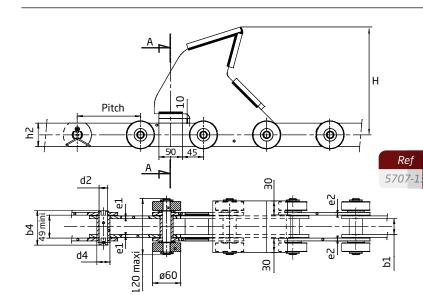
t



# **Transport chains for** finished and semi-finished products

Pusher dogs with rollers for transporting tubes, allows the load to be distributed over several rollers.





The use of extended shafts, guide rollers and bearing blocks for transporting tubes, ensures the load is distributed over several chains.

4





#### Accumulation tower chains

**SEDIS** has developed chains for this application have a high fatigue strength. In addition to the shafts having undergone DELTA® treatment. The shafts and plates are more tightly fitted in order to reduce problems with breakage caused by fatigue.

# Chain for carrying reels

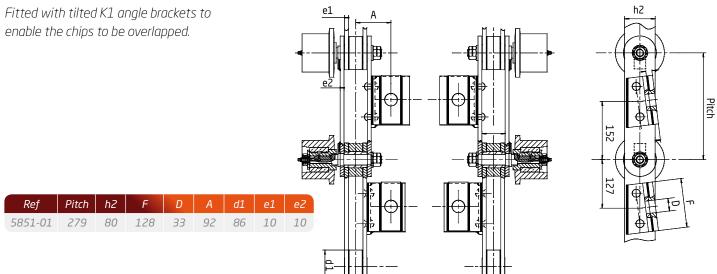
2 chains fitted in parallel, equipped with angle plates onto which V-shaped plates are mounted.



EXTERNAL LINK CROSS-SECTION	В	INTERNAL LINK CROSS-SECTION
	E	

Pitch	b1	b4	d7	Е	А	В
60	26,5	55,5	24	251,6	50	360
60	25,4	52	30	191,6	50	300
60	24,4	52	30	251,6	50	360

### Chip conveyor chains



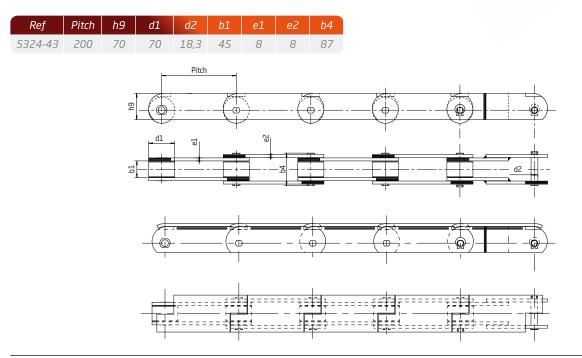
# Accumulation chains

With off-centre plates, and fitted shafts that jut out and support rollers at each end. An accumulation roller in the middle of each link enables the chain to operate continuously.



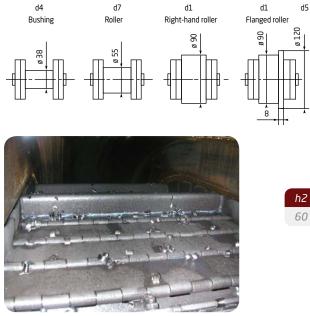
# Finished product transfer chains

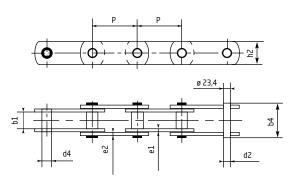
With special platforms on each pitch that eliminate any discontinunity in terms of the work surface and product marking.



# Chip conveyor chains

The chips are kept together in a mass by the hinge system, a rod passes through the hollow shaft of the 2 chains fitted in parallel.





h2	b1	b4	d4	e1	e2	d2
60	38	82	38			



# OFFERS YOU MUCH MORE THAN CHAINS



### WHEELS > PINIONS > DISCS

- > Made from STAINLESS STEEL
- > Made from STEEL
- > Made from CAST IRON
- Compatible with the chains in this brochure



# CENTRAL LUBRICATION UNIT

- > COMPACT
- > INNOVATIVE DISTRIBUTION FUNCTION
- > PRE-CONFIGURED INTERFACES



# ASSEMBLY AND DISASSEMBLY TOOL

If you do not want to use the clevis, we can offer you this tool which allows you to fasten and unfasten our chain

**ON-SITE ASSEMBLY SERVICE** 

SEDIS SERVICE



Head Office : SEDIS 35, rue des Bas-Trévois CS 90104 - 10003 Troyes - France Tel : +33 (0)3 25 76 29 50 - Fax : +33 (0)3 25 80 31 62 UK Subsidiary : SEDIS Company Ltd - 248 Mackadown Lane, Kitts Green, Birmingham, B33 0LE Tel. +44 (0) 870 160 7840 - email: sales@sedis.co.uk Web site : www.sedis.com - E-mail : https://sedis.com/contact

